Technical Data Sheet

RONFALIN® ABS 1326

Acrylonitrile Butadiene Styrene
Engineering Plastics

Product Description
General purpose ABS Compound, good flow.

General	
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm³	1.05 g/cm³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	32 cm³/10min	32 cm³/10min	ISO 1133
Mechanical	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Tensile Modulus	392000 psi	2700 MPa	ISO 527-2/1A/1
Tensile Stress			ISO 527-2/1A/50
Yield	7540 psi	52.0 MPa	
Break	5950 psi	41.0 MPa	
Tensile Strain (Yield)	3.2 %	3.2 %	ISO 527-2/1A/50
Nominal Tensile Strain at Break	13 %	13 %	ISO 527-2/1A/50
Flexural Modulus [1]	363000 psi	2500 MPa	ISO 178
Flexural Stress [1] (4.8% Strain)	10900 psi	75.0 MPa	ISO 178
Impact	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	2.4 ft·lb/in²	5.0 kJ/m²	
73°F (23°C)	5.7 ft·lb/in²	12 kJ/m²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	33 ft·lb/in²	70 kJ/m²	
73°F (23°C)	25 ft·lb/in²	53 kJ/m²	
Hardness	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Ball Indentation Hardness (H 358/30)	19100 psi	132 MPa	ISO 2039-1
Thermal	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Heat Deflection Temperature			
66 psi (0.45 MPa), Unannealed	196 °F	91.0 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	174 °F	79.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	223 °F	106 °C	ISO 306/A50
--	207 °F	97.0 °C	ISO 306/B50
Electrical	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Surface Resistivity	1.0E+15 ohms	1.0E+15 ohms	IEC 60093
Volume Resistivity	1.0E+15 ohms·m	1.0E+15 ohms·m	IEC 62631-3-1
Comparative Tracking Index (Solution A)	600 V	600 V	IEC 60112

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Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.6 mm)	HB	HB	
0.13 in (3.2 mm)	HB	HB	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1290 °F	700 °C	
0.12 in (3.0 mm)	1290 °F	700 °C	

Additional Information

1.) Not for use in food contact applications
2.) Not for use in medical or pharmaceutical applications

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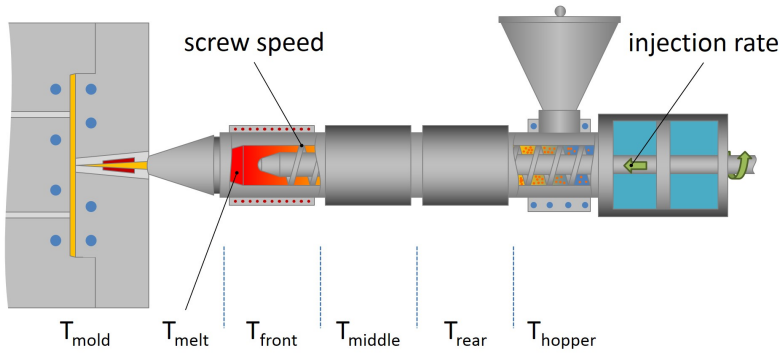

Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Regrind	30 %	30 %
Processing (Melt) Temp	446 to 482 °F	230 to 250 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

Notes

[1] 0.079 in/min (2.0 mm/min)

Notes

These are typical property values not to be construed as specification limits.